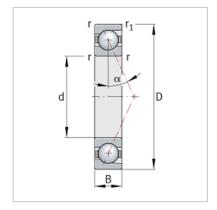


## Angular Contact Ball Bearing

## DLR Design Super precision angular contact ball bearings -XC71915-EDLR-T-P4S





Designation	VC71015 FDLD T D4C
Designation Main dimensions	XC71915-EDLR-T-P4S
d	75
a D	105
B	16
	10
Basic load ratings	26 F
Dyn. Cr(KN)	26.5 12.5
Stat. Cor( kN) Fatigue limit load	12.5
Cur N	950
	930
Limiting speeds	33000
nG grease min nG oil min	22000 34000
	34000
Dimensions	1
r min.	1
r1 min.	1
BN	3.1
SN	9.3
SB	1.4
Contact angle	
a°	25
Mounting dimensions	
da h12	81
Da H12	99.5
ra max.	0.6
ral max.	0.3
Preload force FV	
LN	70
MN	210
HN	421
Lift-off force KaE	
LN	201
MN	611
HN	1240
Axial rigidity ca	
L N/µm	123
M N/μm	181
Η N/μm	233
Mass	
m = kg	0.345

MONTON double direction thrust angular contact ball bearings consist of two single row thrust angular contact ball bearings with back-toback arrangement and contact angle of 60°. This configuration plus the multi-ball design allows the bearing to withstand high axial loads in both directions and provide high system rigidity. The two bearings are separated. When the shaft rings are pressed together, a preload within a preset range can be obtained, so it is often used in the bidirectional positioning of machine tool spindles.

MONTON double direction thrust angular contact ball bearing combined with NN30K series or N10K series cylindrical roller bearings and installed in the same bearing seat hole. This bearing combination simplifies the processing of the bearing seat hole. The nominal inner diameter and outer diameter of MONTON double direction thrust angular contact ball bearings are the same as those of the corresponding cylindrical roller bearings. The outer diameter tolerance of the seat ring is combined with the bearing seat bore diameter and form and position tolerances recommended for super precision cylindrical roller bearings to give the bearing seat hole an appropriate radial clearance. If the outer ring is not axially pressed in the bearing seat, the clearance is sufficient to prevent the thrust bearing from bearing radial loads. The 234 series double direction thrust angular contact ball bearings are 60° contact angle structures, consisting of a seat ring with a lubricating oil groove and oil hole, two shaft rings, a spacer and two cage assemblies with many steel balls; the width of the spacer can ensure that the bearings are preloaded. Double direction angular contact ball bearings can withstand bidirectional axial loads and do not withstand radial loads.

They have high precision, good rigidity, good lubrication, low temperature rise, high speed and easy loading and unloading. This type of bearing is widely used in the spindles of grinders, lathes, boring machines, milling machines, drilling machines, etc., and is particularly suitable for use in precision machine tool spindles when combined with double-row cylindrical roller bearings.

Our company has professional sales and technical engineers who are responsible for providing users with technical consultation, technical services and product technical training on precision bearing data and installation and use. Perfect pre-sales, in-sales and after-sales services constitute a guarantee system for high-quality services, providing users with reliable quality bearing products, and creating excellent user experience and rich benefits for every customer.

If you have any questions about products and services, please contact the company's service department directly.